

TIGHTENING/TORQUE CHART

	NAME	TORQUE RATCHET		NAME	TORQUE RATCHET
	EL/BL Cover Screws	10Ncm		Angled Screw Retained Abutment	25Ncm Bridge Screw torque 15Ncm
	EL Healing Abutments	10Ncm		BL/EL O-Ball abutment	25Ncm
	BL Healing Abutments	10Ncm		EL / BL Titanium Base with Casting Cylinder	25Ncm
	EL Titanium Abutments	25Ncm		EL / BL Titanium Base	25Ncm
	BL Titanium Abutments	25Ncm		BL/ EL Anchor Abutments	25Ncm
	EL Titanium Angled Abutments	25Ncm		ND Cover Screw	10Ncm
	BL Angled Abutments	25Ncm		ND Healing Abutments	10Ncm
	EL Peek Abutments	25Ncm		ND Titanium Abutments	20Ncm
	BL Peek Abutments	25Ncm		ND Angled Titanium Abutments	20Ncm
	BL Peek Angled Abutments	25Ncm		ND Castable Abutments	20Ncm
	Straight Screw Retained Abutments	25Ncm Bridge Screw Torque 15Ncm		ND O-Ball Abutments	20Ncm